



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5311-041
Job Sheet 169656



Part No: D5311-041

Job Qty: 4 ea

Part Name: Engine Cowl Swivel Prop Rod Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/18/17

Job Tracking No:

Due Date: 1/12/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG D5311 REV B IIN REV:A 16.02.10 NEW ISSUE DD VERF:JLM IIN REV:B 16.04.20 ASPER REV:A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/11/18	0.00	0.00	Start Up Large Fab-7		<i>ABC</i>
110	Large Fab	4 pcs		1/11/18	0.00	3.20	Large Fab 8		<i>ABC</i>
120	QC	4 pcs		1/11/18	0.00	0.00	QC5		<i>FF</i>
140	Small Fab	4 pcs		1/12/18	0.00	0.44	Small Fab-9		<i>FF</i>
150	QC	4 pcs		1/12/18	0.00	0.00	QC5		<i>24 18-1-11</i>
160	Packaging	4 pcs		1/12/18	0.00	0.00	Packaging3	<i>\$4359</i>	<i>JAN 12 2018</i>
170	QC21-SA	4 Ea		1/12/18	0.00	0.00	QC21		<i>JAN 12 2018</i>

Part Op 110 - 1- WELD SWIVEL JOINTS TO PROP ROD AS PER DWG ***DO NOT GRIND WELDS*** 2- INSTALL TWO DOWEL PINS AS PER DWG AND WELD 3- REMOVE WELDING MARKS AS PER NOTE 10 4- INJECT WD40 IN HOLES

140 - INSTALL HEATSHRINK AS PER DWG INSTALL HARDWARE AS PER DWG

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5311-1 ✓	4	8	0	0
	D5311-3 ✓	4	10	0	0
	D5311-5 ✓	4	9	0	0
	D5311-7 ✓	4	9	0	0
	D5317-1 - need 3 more	8	36	0	0
140-Small Fab	019 D3158-030 <i>F159276</i>	4	9	0	0
	43 D3622-15 <i>F151782</i>	4	18	0	0
	563 LN9016-06K <i>FH138453</i>	4	51	0	0
	565 LN9161-06M <i>FH136602</i>	4	16	0	0

Part Specifications

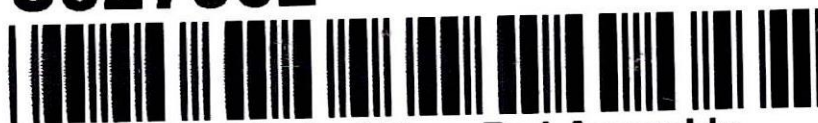
Specifications could not be found.

Plex 12/18/17 10:00 AM dart.poulin.mario

DART
AEROSPACE
S027062

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Engine Cowl Swivel Prop Rod Assembly

PART NO: D5311-041
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/27/17 Job No: 169656
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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D5311-041 Revision: Engine Cowl Swivel Prop Rod Assembly														
170	QC21-SA	S027062	169656	4 Ea	0	S027062	ST359	Bin	Stock	12/27/2017	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: D5311-3 Revision: Swivel Joint, Outer														
150	QC21-SA	F155937	169656	4 Ea	0	155937	WA001		WIP	10/5/2017	*			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: D5311-5 Revision: Prop Rod														
140	QC21-SA	F165238	169656	2 Ea	0	165238	WA001		Stock	10/5/2017	*			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Totals:		3		10	0									

Plex 1/12/2018 7:30 AM Dart.Lajeunesse.Marie